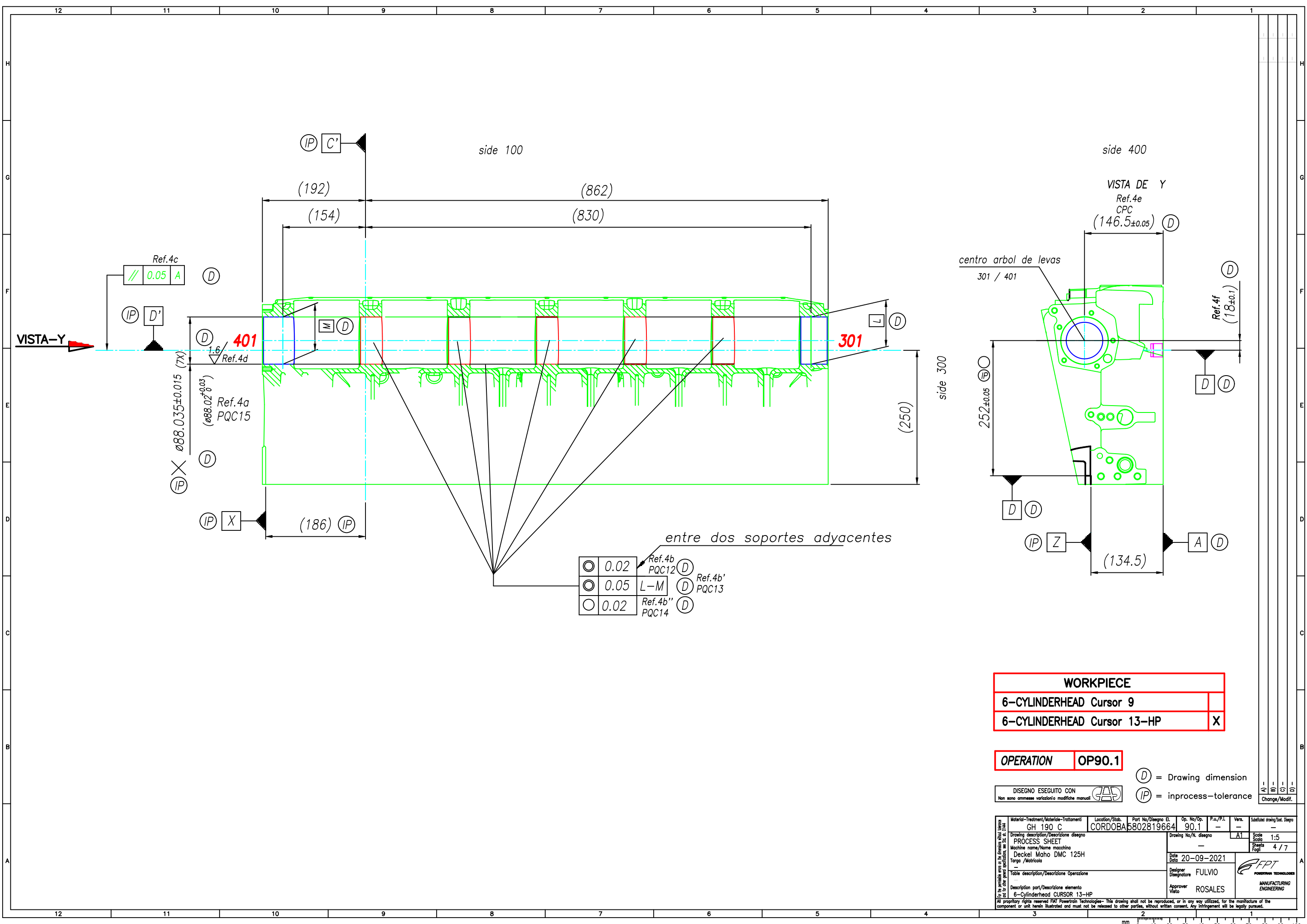






| WORKPIECE                   |   |
|-----------------------------|---|
| 6-CYLINDERHEAD Cursor 9     |   |
| 6-CYLINDERHEAD Cursor 13-HP | X |

OPERATION OP90.1

DISEGNO ESEGUITO CON Non sono ammesse variazioni o modifiche manuali

$\varnothing$  = Drawing dimension  
 $\varnothing$  IP = inprocess-tolerance

|                                                          |                                                                         |                                    |                                                                      |                |                                                                |                                       |
|----------------------------------------------------------|-------------------------------------------------------------------------|------------------------------------|----------------------------------------------------------------------|----------------|----------------------------------------------------------------|---------------------------------------|
| Material-Treatment/Materiale-Trattamento<br>GH 190 C     | Location/Sub.<br>CORDOBA                                                | Part No./Disegno El.<br>5802819664 | Op. No./Op.<br>90.1                                                  | P.u./P.L.<br>— | Vers.<br>—                                                     | Substituted drawing/Sub. Disegno<br>— |
| Drawing description/Descrizione disegno<br>PROCESS SHEET | Drawing No/N. disegno<br>—                                              |                                    | Scale<br>1:5                                                         |                | Sheets<br>4 / 7                                                |                                       |
| Machine name/Nome macchina<br>Deckel Maho DMC 125H       | Date<br>20-09-2021                                                      |                                    | Designer<br>FULVIO                                                   |                | Approver<br>ROSALES                                            |                                       |
| Targa / Matricola<br>—                                   | Table description/Descrizione Operazione<br>6-Cylinderhead CURSOR 13-HP |                                    | Description part/Descrizione elemento<br>6-Cylinderhead CURSOR 13-HP |                | FPT<br>POWERTRAIN TECHNOLOGIES<br>MANUFACTURING<br>ENGINEERING |                                       |

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